Control Button Vent Modification

Tools Needed:

Drill 1/16" Drill Bit

Model:

All TZ Models



Tech Tips Safety Rules



Danger

Failure to obey the instructions and safety rules in the appropriate Operator's Manual and Service Manual for your machine will result in death or serious injury. Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do Not Perform Maintenance Unless:

- > You are trained and qualified to perform maintenance on this machine.
- You read, understand and obey:
 - manufacturer's instructions and safety rules
 - employer's safety rules and worksite regulations
 - o applicable governmental regulations
- You have the appropriate tools, lifting equipment and a suitable workshop.

The information contained in this tech tip is a supplement to the service manual. Consult the appropriate service manual of your machine for safety rules and hazards.

Step 1

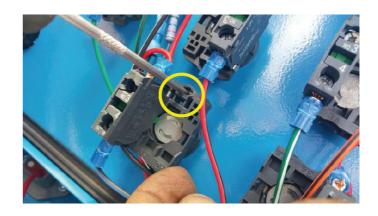
Remove the screws securing the platform control box panel.



Step 2

Remove the contact block from the back of the button by unlocking it with the metal tab, as shown.

Note: Select one button to modify at a time.



TECH-TIP

Step 3

Carefully remove the rubber weather boot without damaging it and locate the notch on either side of the button assembly.



Step 4

Using a 1/16" drill bit, slowly drill into the button above the notch.

Note: Stop drilling at the point that the drill bit advances. Clean the hole.



Step 5

Reinstall the rubber weather boot and reinstall the contact block onto the button. Reinstall the button.



Step 6

Repeat steps 2 - 5 for the remaining buttons.



Step 7

Test all of the functions per the operator's manual. Secure the platform control box cover.

